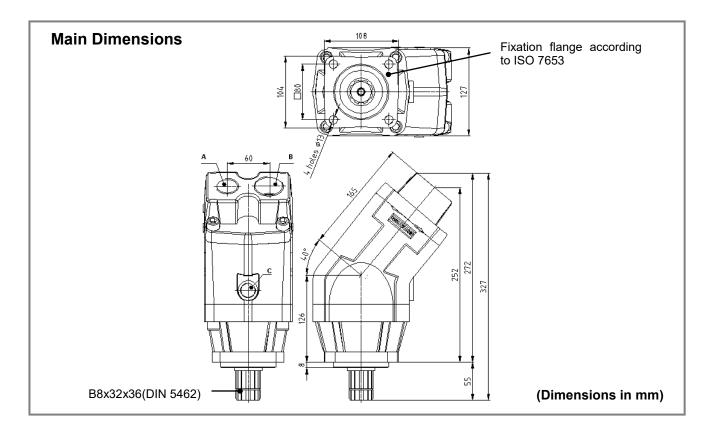


OIL-HYDRAULIC BENT PUMP AXIAL PISTONS



Main Data							
Pumps BI	80P7	110P7	125P7	135P7			
Displacement (cm ³ /rot.)	80	108	126	136			
Operating pressure (bar) (up to)	350	350	300	250			
Peak pressure (bar)	400	400	350	300			
Operating rotation ¹ (rpm)	1800	1600	1500	1500			
Max. rotation without load ¹ (rpm)	2000	1800	1700	1700			
Weight (approx.) (kg)	13.0	13.4	13.6	13.8			
Pistons quantity	7						
A-Oil outlet (DIN ISO 228)	1"BSP	1"BSP	1"BSP	1"BSP			
B-Oil inlet (DIN ISO 228)	1 1/4"BSP	1 1/2"BSP	1 1/2"BSP	1 1/2"BSP			
C	Drain hole						

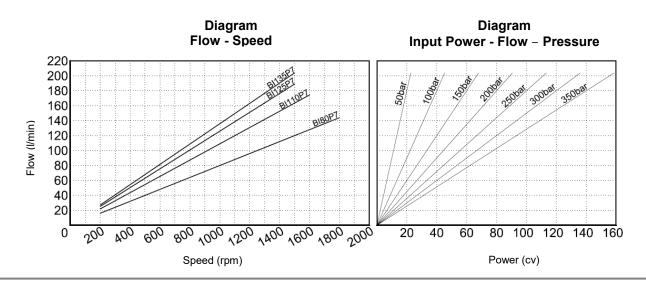
Example: Pump 80cm³/rot, operating pressure up to 350 bar; peak pressure 400 bar, ref. BI P BI80P7

Fluids	mineral oils type ISO HM or DIN 51524-2 HLP
Recommended viscosity range	20 to 40 cSt (mm2/s) at working temperature
Limits viscosity range	10 to 750 cSt (mm2/s)
Start-up viscosity range, without load	750 to 1500 cSt (mm2/s)
Filtration	10μm ISO4406 18/13
Inlet pressure range	0,8 to 2 bar abs
In the application of any of these pumps; the use of these data does not exempt the reading of the instruc	ction "BI pumps recommendations before start-up"

¹ These values are valid at an absolute pressure of 1 bar in suction port when operating with a mineral oil at a viscosity of 30 mm²/s (cSt).

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Hose dimensions

Inlet Hose			
Flow (I/min)	Internal pipe diameter (inch)		
30-40	1"1/4		
50-60	1"1/2		
70-90	1"3/4		
100-120	2"		
130-150	2"1/4		
160-190	2"1/2		
200-230	2"3/4		

Outlet Hose							
Flow (I/min)	Internal pipe diameter (inch)						
30	1/2"	1/2"	1/2"	1/2"	1/2"		
40	5/8"	1/2"	1/2"	1/2"	1/2"		
50	5/8"	5/8"	5/8"	1/2"	1/2"		
60	3/4"	5/8"	5/8"	5/8"	5/8"		
70	1"	3/4"	3/4"	5/8"	5/8"		
80	1"	3/4"	3/4"	3/4"	3/4"		
90	1"	1"	1"	3/4"	3/4"		
100	1"	1"	1"	1"	3/4"		
110	1"	1"	1"	1"	1"		
120	1"	1"	1"	1"	1"		
130	1"	1"	1"	1"	1"		
140	1"1/4	1"	1"	1"	1"		
150	1"1/4	1"	1"	1"	1"		
160	1"1/4	1"1/4	1"	1"	1"		
170	1"1/4	1"1/4	1"	1"	1"		
180	1"1/4	1"1/4	1"1/4	1"	1"		
190	1"1/4	1"1/4	1"1/4	1"	1"		
200	1"1/2	1"1/4	1"1/4	1"1/4	1"		
210	1"1/2	1"1/4	1"1/4	1"1/4	1"1/4		
	50-100	100-150	150-200	200-300	300-350		
	P (bar)						

Important notes:

-To install one of these pumps, please consult and respect the instruction "BI pumps recommendations before start-up";

- Other axis available, please consult "Axel options".

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