Main Dimensions


Fixation flange according to ISO 7653

B8x32x36(DIN 5462)

(Dimensions in mm)

| Main Data |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Pumps BI | 80P7 | 110P7 | 125P7 | 135P7 |
| Displacement (cm ${ }^{3} /$ rot.) | 80 | 108 | 126 | 136 |
| Operating pressure (bar) (up to) | 350 | 350 | 300 | 250 |
| Peak pressure (bar) | 400 | 400 | 350 | 300 |
| Operating rotation ${ }^{1}$ (rpm) | 1800 | 1600 | 1500 | 1500 |
| Max. rotation without load ${ }^{1}$ (rpm) | 2000 | 1800 | 1700 | 1700 |
| Weight (approx.) (kg) | 13.0 | 13.4 | 13.6 | 13.8 |
| Pistons quantity | 7 |  |  |  |
| A-Oil outlet (DIN ISO 228) | 1"BSP | 1"BSP | 1"BSP | 1"BSP |
| B-Oil inlet (DIN ISO 228) | 1 1/4"BSP | 1 1/2"BSP | $11 / 2^{\prime \prime} \mathrm{BSP}$ | $11 / 2^{\prime \prime}{ }^{\text {BSP }}$ |
| C | Drain hole |  |  |  |

## How to order:

Example: Pump $80 \mathrm{~cm}^{3} /$ rot, operating pressure up to 350 bar; peak pressure 400 bar, ref. BIP $\boxtimes$ BI80P7

| Fluids | mineral oils type ISO HM or DIN 51524-2 HLP |
| :--- | ---: |
| Recommended viscosity range | 20 to $40 \mathrm{cSt}(\mathrm{mm2/s})$ at working temperature |
| Limits viscosity range | 10 to $750 \mathrm{cSt}(\mathrm{mm} 2 / \mathrm{s})$ |
| Start-up viscosity range, without load | 750 to $1500 \mathrm{cSt}(\mathrm{mm} 2 / \mathrm{s})$ |
| Filtration | $10 \mu \mathrm{~m} \mathrm{ISO4406} \mathrm{18/13}$ |
| Inlet pressure range | 0,8 to 2 bar abs |
| In the application of any of these pumps; the use of these data does not exempt the reading of the instruction "Bl |  |

[^0]

Hose dimensions

| Inlet Hose |  |
| :---: | :---: |
| Flow (l/min) | Internal pipe <br> diameter (inch) |
| $30-40$ | $1 " 1 / 4$ |
| $50-60$ | $1 " 1 / 2$ |
| $70-90$ | $1 " 3 / 4$ |
| $100-120$ | $2 " 1$ |
| $130-150$ | $2 " 1 / 4$ |
| $160-190$ | $211 / 2$ |
| $200-230$ | $2 " 3 / 4$ |



## Important notes:

-To install one of these pumps, please consult and respect the instruction "BI pumps recommendations before start-up";

- Other axis available, please consult "Axel options".


[^0]:    ${ }^{1}$ These values are valid at an absolute pressure of 1 bar in suction port when operating with a mineral oil at a viscosity of $30 \mathrm{~mm}^{2} / \mathrm{s}$ (cSt).

